



TEST REPORT: NFM-20-5

20W Single Output Switching Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

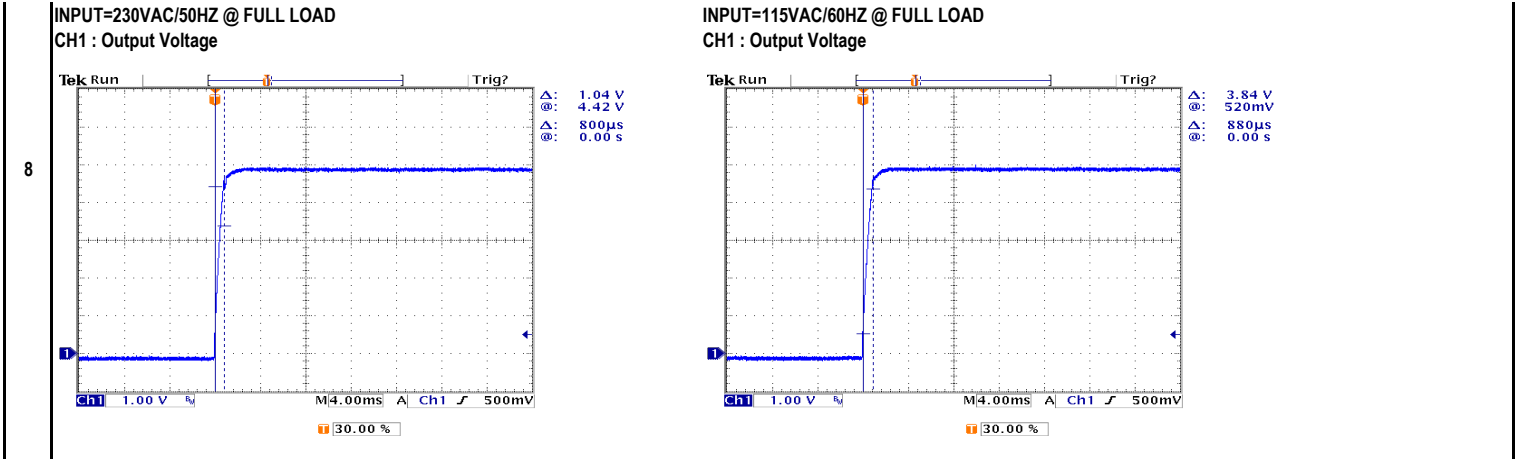
E.M.C. Test

■ RELIABILITY TEST

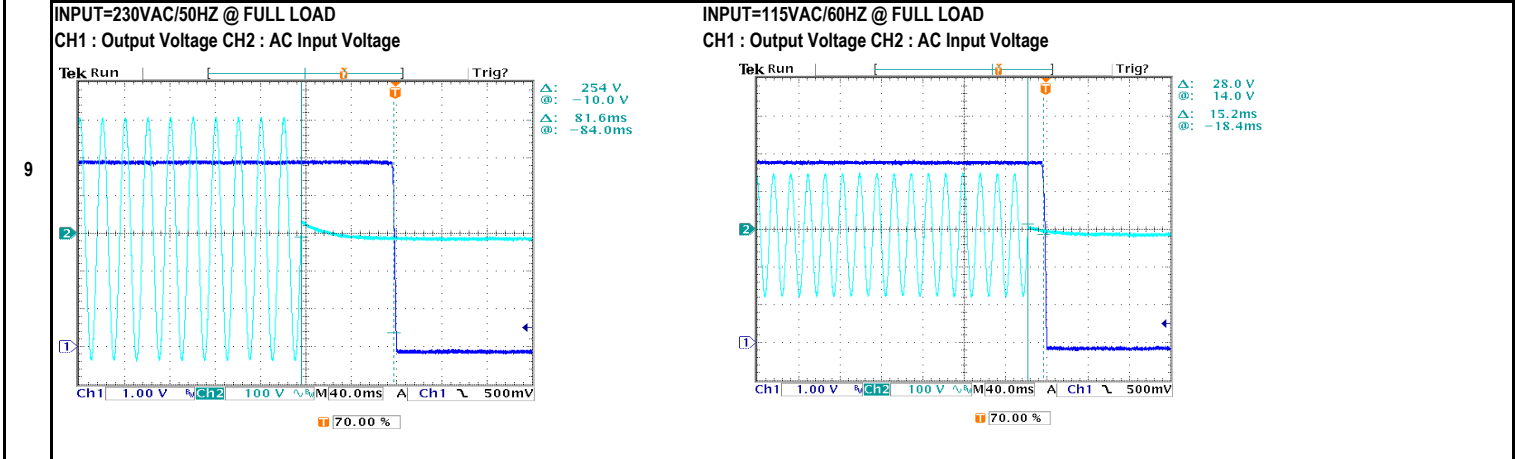
ENVIRONMENT TEST

DESIGN VERIFY TEST
OUTPUT FUNCTION

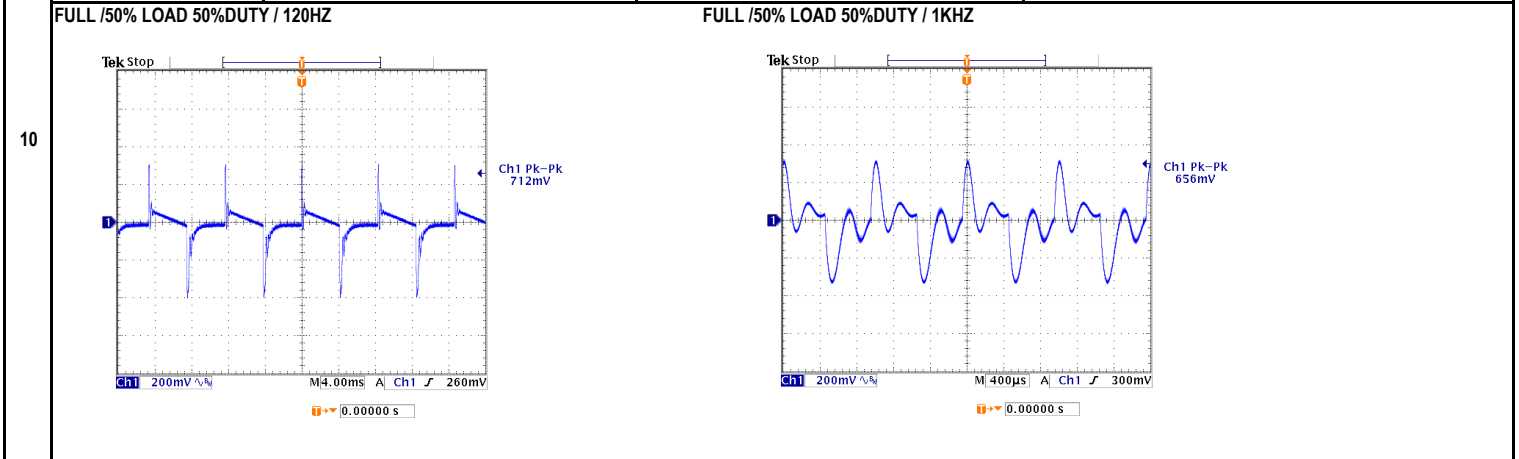
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE RANGE	CH1: 4.500V ~ 5.400V	I/P : 230VAC O/P: MIN LOAD TA : 25°C	CH1: 4.36V ~ 6.25V
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1 : 2.0% ~ -2.0%	I/P : 115VAC / 264VAC O/P: FULL / MINLOAD TA= 25°C	V1: 0.12% ~ -0.12%
3	LINE REGULATION (MAX.)	V1 : 1.0% ~ -1.0%	I/P : 115VAC / 264VAC O/P: FULL LOAD TA : 25°C	V1: 0.00% ~ -0.12%
4	LOAD REGULATION (MAX.)	V1 : 1.5% ~ -1.5%	I/P : 230VAC O/P: MIN LOAD ~ FULL LOAD TA : 25°C	V1: 0.12% ~ 0.00%
5	OVER/UNDERSHOOT TEST	< ±10%	I/P : 230VAC O/P: FULL LOAD TA : 25°C	TEST< 1.594 %
	RIPPLE & NOISE(Max)	V1 : 80 mVp-p	I/P : 230VAC O/P: FULL LOAD TA : 25°C	V1 : 24.8 mVp-p
6	<p>high frequency :</p>		<p>low frequency :</p>	
7	<p>SET UP TIME (MAX.)</p> <p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p>	<p>230VAC : 500ms 115VAC : 500ms</p>	<p>I/P : 230VAC I/P : 115VAC</p>	<p>230VAC : 124ms 115VAC : 124ms</p>
	<p>RISE TIME (MAX.)</p>	<p>230VAC : 20ms 115VAC : 20ms</p>	<p>I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C</p>	<p>230VAC : 0.8ms 115VAC : 0.9ms</p>



HOLD UP TIME (TYP.)	230VAC : 50ms	I/P : 230VAC	230VAC : 81.6ms
	115VAC : 15ms	I/P : 115VAC	115VAC : 15.2ms
		O/P: FULL LOAD	
		TA : 25°C	



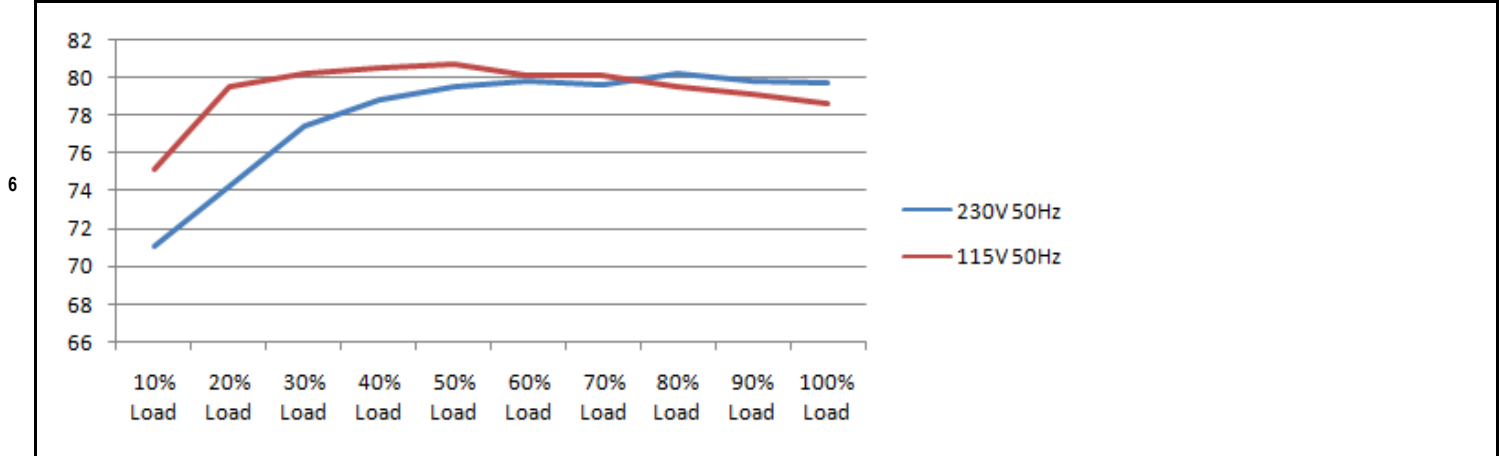
DYNAMIC LOAD	V1 : 1000 mVp-p	I/P : 230VAC	(1). (2). unit:mVp-p
		O/P:	V1: 712.0mv 656.0mv
		(1)Full/Min load 50% duty/120HZ	
		(2)Full/Min load 50% duty/1KHZ	
		TA : 25°C	



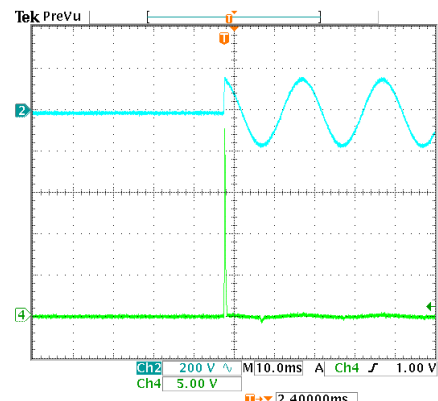
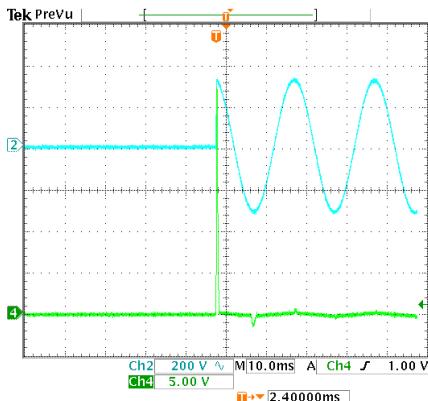


INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	85VAC ~ 264VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	58.4VAC ~ 264VAC
			I/P : LOW-LINE = 112VAC HIGH-LINE = 300VAC O/P : FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST : OK
2	INPUT FREQUENCY RANGE	47HZ ~ 440HZ NO DAMAGE	I/P : 115VAC ~ 264VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK
3	INPUT CURRENT (TYP.)	0.4 / 230VAC 0.6 / 115VAC	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	I= 0.22500A / 230VAC I= 0.37500A / 115VAC
4	LEAKAGE CURRENT	< 0.10mA	I/P : 264VAC O/P : MIN LOAD TA : 25°C	L-FG: 0.0395 mA N-FG: 0.0395 mA
5	NO LOAD POWER CONSUMPTION	< 0.750W	I/P : 230VAC O/P : MIN LOAD TA : 25°C	< 0.3028 W
	EFFICIENCY (TYP.)	75.0%	I/P : 230VAC O/P : FULL LOAD TA : 25°C	79.88 %



7	INRUSH CURRENT (TYP.)	65A / 230VAC 30A / 115VAC twidth= 0 us measured at 50% Ipeak COLD START	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	I= 27.20A / 230VAC I= 22.50A / 115VAC
		INPUT=230VAC/50HZ @ FULL LOAD CH2 : Input current (1V=1A) CH4 : AC Input Voltage	INPUT=115VAC/50HZ @ FULL LOAD CH2 : Input current (1V=1A) CH4 : AC Input Voltage	





PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105% ~	I/P: 264VAC I/P: 230VAC I/P: 115VAC O/P: TESTING Ta : 25°C	151.6% 264VAC 149.3% 230VAC 137.5% 115VAC Hiccup Mode
2	OVER VOLTAGE PROTECTION	5.75V ~ 6.75V	I/P: 264VAC I/P: 230VAC I/P: 85VAC O/P: MIN LOAD Ta : 25°C	6.00V 264VAC 6.00V 230VAC 6.00V 85VAC Shut off o/p voltage, clamping by zener diode
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 85VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Hiccup Mode

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Power Transistor	Q1 Rated : 700V 4.0A	I/P : 267VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	VIN: 267VAC VDS: (1). 506.00V (2). 468.00V (3). 496.00V
2	Input Capacitor	C5 Rated : 47uf 400V	I/P : 267VAC O/P : (1)Full Load Turn on /Off (2)Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1). 360.00V (2). 359.00V (3). 360.00V
3	Control IC	U1 Rated : 32.00V (max) 0.0V (min)	I/P : 267VAC O/P : (1)Full Load (2)Output Short (3)O.L.P (4)Low Line No Load Vo(min) Ta : 25°C	(1). 22.00V (2). 15.30V (3). 22.80V (4). 17.10V
4	O/P Diode	D100 Rated : 45V 15.0A	I/P : 267VAC O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1). 32.20V (2). 29.20V (3). 32.20V
5	Clamp Diode	D1 Rated : 1000V 1.0A	I/P : 267VAC O/P : (1)Full load continue Ta : 25°C	(1). 450.00V

SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P : 4.00KVAC /min I/P-FG : 2.00KVAC /min O/P-FG : 1.50KVAC /min	I/P-O/P: 4.40KVAC /min I/P-FG: 2.40KVAC /min O/P-FG: 1.80KVAC /min Ta : 25°C	I/P-O/P: 1.06mA I/P-FG: 0.27mA O/P-FG: 0.23mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ I/P-FG : 500VDC>100MΩ O/P-FG : 500VDC>100MΩ	I/P-O/P: 500VDC I/P-FG: 500VDC O/P-FG: 500VDC Ta : 25°C/70%RH	I/P-O/P: 9999MΩ I/P-FG: 9999MΩ O/P-FG: 9999MΩ NO DAMAGE



E.M.C. TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS
2	CONDUCTION	EN55022 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD / 50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55022 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 MEDICAL AIR: 8KV / Contact: 6KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 MEDICAL INPUT: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 MEDICAL L-N:1KV;L/N-PE: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A

RELIABILITY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																
1	TEMPERATURE RISE TEST	MODEL : NFM-20-5 1. ROOM AMBIENT BURN-IN : 1.0hrs IP: 230VAC O/P: 100% LOAD TA= 29.9°C 2. HIGH AMBIENT BURN-IN : 1.0hrs IP: 230VAC O/P: 100% LOAD TA= 48.8°C	<table border="1"> <thead> <tr> <th>NO.</th> <th>Position</th> <th>ROOM AMBIENT 29.9°C</th> <th>HIGH AMBIENT Ta: 48.8°C</th> </tr> </thead> <tbody> <tr><td>1</td><td>LF1</td><td>55.7°C</td><td>70.0°C</td></tr> <tr><td>2</td><td>BD1</td><td>53.2°C</td><td>68.8°C</td></tr> <tr><td>3</td><td>C5</td><td>47.9°C</td><td>64.3°C</td></tr> <tr><td>4</td><td>C36</td><td>55.0°C</td><td>71.7°C</td></tr> <tr><td>5</td><td>U1</td><td>79.2°C</td><td>95.5°C</td></tr> <tr><td>6</td><td>T1</td><td>76.2°C</td><td>90.6°C</td></tr> <tr><td>7</td><td>C107</td><td>59.7°C</td><td>75.5°C</td></tr> <tr><td>8</td><td>D100</td><td>92.7°C</td><td>108.9°C</td></tr> <tr><td>9</td><td>C105</td><td>71.7°C</td><td>85.9°C</td></tr> <tr><td>10</td><td>L100</td><td>70.8°C</td><td>88.1°C</td></tr> <tr><td>11</td><td>C110</td><td>53.7°C</td><td>70.0°C</td></tr> </tbody> </table>	NO.	Position	ROOM AMBIENT 29.9°C	HIGH AMBIENT Ta: 48.8°C	1	LF1	55.7°C	70.0°C	2	BD1	53.2°C	68.8°C	3	C5	47.9°C	64.3°C	4	C36	55.0°C	71.7°C	5	U1	79.2°C	95.5°C	6	T1	76.2°C	90.6°C	7	C107	59.7°C	75.5°C	8	D100	92.7°C	108.9°C	9	C105	71.7°C	85.9°C	10	L100	70.8°C	88.1°C	11	C110	53.7°C	70.0°C	
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230VAC O/P : 0% LOAD Ta : 25°C	TEST : OK																																																
3	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 264VAC / 115VAC O/P : FULL LOAD Ta : -20.0°C	TEST : OK																																																
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50°C NO DAMAGE	I/P : 272VAC O/P : FULL LOAD Ta : 50°C HUMIDITY= 95.0% RH	TEST : OK																																																
5	TEMPERATURE COEFFICIENT	±0.03% /(0°C~50°C)	I/P : 230VAC O/P : FULL LOAD	±0.0000% /(0°C~50°C)																																																
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40°C ~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		TEST : OK																																																
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -25°C ~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition :		TEST : OK																																																



		230VAC Full Load AC ON/OFF test turn on 58sec ; turn off 2sec	
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (4) Acceleration : 2G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK
9	CAPACITOR LIFE CYCLE	:SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25.0°C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50.0°C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50.0°C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50.0°C LIFE TIME	(1). 80088.6 HRS (2). 19625.1 HRS (3). 32557.3 HRS (4). 56266.2 HRS
10	MTBF	MIL-HDBK-217F TOTAL FAILURE RATE : 487.8 KHRS	
11	DMTBF /Accelerated Life test	Demonstration Mean Time Between Failure (Expected Life): Above 50000HRS @ TA 50°C	

TEST RESULT	TESTER	REVIEW	APPROVAL
	FRANK	GESG	WANGDZ

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